



Model USAD1000

Forced Entry/Bullet/Blast Resistant Aluminum Door

Specifications



1. **Quality assurance** Drawings and specifications are based on U.S. Bullet Proofing Model USAD1000 ballistically improved door system. Whenever substitute products are to be considered, supporting technical literature, samples, drawings and performance data must be submitted ten days prior to bid in order to make a valid comparison of products involved. Test reports by an independent test laboratory will be made available upon request.

2. **Materials** All aluminum extrusion shall be 6063-T5 alloy and temper or equal or with a minimum tensile strength (minimum 22.0 ksi ultimate, 16.0 ksi yield).

All fasteners shall be zinc coated. There shall be no exposed fasteners. The interior glazing gaskets shall be a composition of Thermoplastic Elastomer (TPE 65AB) and Polyolefin Foam Concentrate. (Resulting in a 55 to 65 Shore "A" durometer). Setting blocks shall be solid neoprene (80-90 shore "a" durometer).

All neoprene shall be in strict compliance with ASTM C-509-00 Type II Option 1 and C-864-99.



Double
Vision

3. **Description** The USAD1000 door is shipped completely assembled. All joints and connections shall be tight providing hairline joints and true alignment of adjacent members.

Frame profile shall be 2 1/2" x 4 1/2" standard. Frame size is 3' x 7' standard or 39 1/2" x 85 3/4" (custom sizes available).



Full
Vision

Glazing or retrofit reglazing shall be performed from the interior, providing minimal disturbance of the occupants. The glazing system can be capable of accepting various thickness, ranging from 1/4" to 2 3/8".

4. **Ballistic certification** All Aluminum members shall be ballistically improved so as to provide complete protection against penetration of a projectile as described by the UL 752 bullet-resisting test requirements from Level 1 through Level 8. A recognized independent testing laboratory shall conduct ballistic testing. Proof of certification will be made available upon request.



Half
Vision

5. **Blast certification** Unit shall be blast approved in accordance with GSA blast criteria by an independent blast testing facility. Proof of certification will be made available. In some cases, independent blast analysis must be performed prior to window approval.



Opaque

6. **Finish** Available in most anodized and Kynar painted finishes. Please specify finish desired.

Revised Apr. 03