

**DATA SHEET**

**ALUMINUM DOOR**  
**USAD 1000 SERIES**



**DOUBLE VISION**



**FULL VISION**



**HALF VISION**



**OPAQUE**



**14 WOOD GRAIN  
PAINT FINISHES**

- The USAD 1000 Door Series is constructed as a stile and rail construction. Construction consists of heavy-duty aluminum extrusion and allows for the insertion of armor consistent with the specified threat level. Transparent and opaque panels are interchangeable to provide necessary design flexibility. Can be designed to provide integral mullion with door frames to provide low-profile, architecturally pleasing appearance. Complimentary window construction allows for aesthetically uniform security applications that are available in many style and finish options.
- Frame Size: 2-1/2"W x 4-1/2"D
- Door Size: 3' x 7' with custom sizes available
- Door Thickness: 2-3/4"
- Glazing Thickness: 1" to 2-1/8"
- Stiles: Monumental (5-5/16"). Monumental stile will accept a wide range of hardware in commercial mortise locksets and rim-mounted exit devices.
- Standard door hardware: Heavy-duty hinge, deadbolt lockset with cylinder, LCN closer and push/pull handles. Optional hardware is available; please consult with USBP for further information.
- Style options: Full-lite, double lite, half-lite, opaque and can be designed with side lites, transoms, or security vestibules and man traps.
- Standard finish: Clear or bronze anodized (custom kynar paint, brass cladding, stainless steel cladding available) and 14 types of natural wood finish paint.

**PROTECTION, TESTING & STANDARDS**

- **Ballistics:** UL 752 Levels 1-8, NIJ I, II-A, III-A, III.
- **Blast:** Calculations to be provided per GSA / ISC and UFC criteria.

**PRODUCT SPECIFICATION INFORMATION**

- Aluminum extrusions to be 6063-T6 (door framing) and 6063-T5 alloy (door leaf) and temper or equal with a minimum tensile strength (min 22 ksi ultimate, 16 ksi yield).
- All fasteners are zinc coated and will not be exposed.
- Interior glazing gaskets comprised of Thermoplastic Elastomer (TPE 65AB) and Polyolefin Foam Concentrate (resulting in 55 to 65 Shore "A" durometer) or wet glazed as needed.