

## INSTALLATION

# BULLET / BLAST STORM IMPACT FIXED ALUMINUM WINDOW

## USAW 400



**SINGLE LITE**



**MULTILITE**

1. Uncrate framing.
2. Remove pressure plates from frame by removing screws as shown.
3. Insert frame into opening.
4. Shim frame level and plum to fit snug into opening.
5. Drill through pre-drilled holes in framing into wall.
6. Insert anchors into walls on all four sides.  
Note: shims should be placed at each anchor.
7. Insert inner and outer rubber or tape and setting blocks.
8. Install spacer tube if applicable.
9. Set glass in frame.
10. Apply pressure plate with screws.
11. Install snap-on cover plates.
12. Caulk as needed around framing.
13. Reference approved shop drawings for detailed install assistance.